



NEXT GENERATION COLD CLIMATE

Inverter Heat Pump & Central Air Handler System



INVERTER HEAT PUMP

100% Heating Output down to -20°C with COP up to 2.0

-30°C Continuous Operation down to -30 °C

Eco-Air Universal air handlers and DC inverter Heat Pumps are the most energy efficient heating and cooling combinations available for new and existing homes.

Features

- 1.5 to 5 ton systems
- Up-flow, horizontal left or right and down-flow applications
- Less than 2% air leakage
- Highly Efficient ECM variable speed fan motor
- Available 5 to 25kw field installed electric heat kits with easy slide in

*Eco-Air Gen II Universal Air Handlers are compatible with most standard condensers or heat pumps for both new and retro-fit installations. Our Universal Air Handlers are 24Volt controls compatible and can be connected to virtually any manufacturer's thermostat.



System Compatibility

Eco-Air Universal Air Handlers are factory equipped with standard 24V terminals making them ideal for both new and retro-fit installations. Our units will match up perfectly with our 24V Side Discharge Heat pumps or with any other manufacturer's outdoor condensers or heat pumps that use conventional controls including third party 24V Thermostats.

Quick Fit: In retro-fit applications, our system is highly compatible with the existing line set, power supply and thermostat.



◀ Diagnostics

Service Technicians can easily check for any error codes displayed on the main control board when trouble shooting by simply removing the access panel located on the front door of the unit.

Easy Maintenance ▶

less screws or bolts for easy access to core components for maintenance.



◀ Only 2 integrated PCB's

One main control board and one 24V interface board for standard thermostat connections. All internal wiring is connected using keyed quick type connectors.

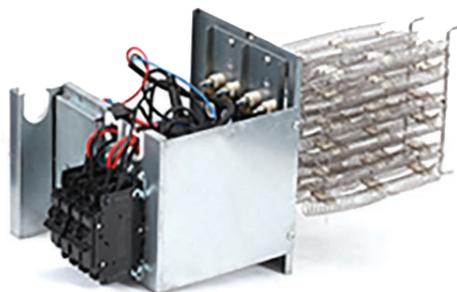
The Aluminum alloy indoor coil is equipped with an EXV and two condensate pans. The coil can easily be pulled out and re-configured to suit the application.





◀ The indoor coils are factory charged with nitrogen to ensure a clean, dry and contaminant free system that is ready for installation. An installed check valve can be used to ensure the integrity of the coil.

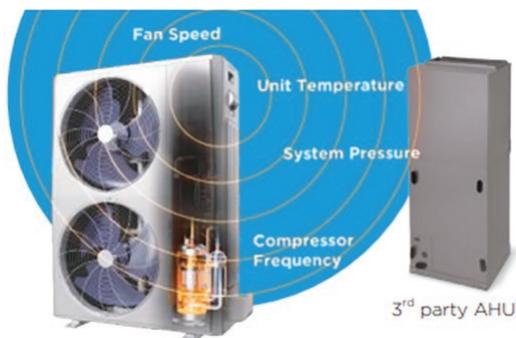
Electric heater ▶



Electric Heat Module Compatibility

Model No.	Capacity	Compatible Model No.						Power Supply
		18K	24K	30K	36K	48K	60K	
Air handler model								
EAH-05B(UL)	5KW heater	✓	✓	✓	✓			208-230V
EAH-10B(UL)	10KW heater	✓	✓	✓	✓	✓	✓	208-230V
EAH-15B(UL)	15KW heater		✓	✓	✓	✓	✓	208-230V
EAH-20B(UL)	20KW heater				✓	✓	✓	208-230V
EAH-25B(UL)	25KW heater						✓	208-230V

The optional electric heat kits are easily accessible by removing the upper front panel of the air handler.



Self-adapt Model ▲



Strong package design ▲

Reliable Technologies ▼



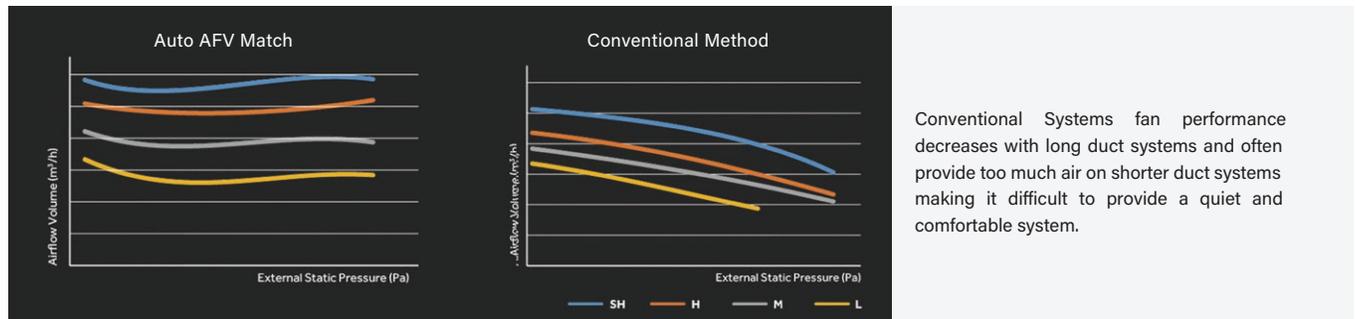
- Reliable Inverter Compressor
Keeps Operating in Cold Weather



- Heating Belt
Preheats compressor for good start-up



- Base Pan Heater
Melts down the snow and ice for good start-up



Automatic Air Flow Adjustment ▲

Auto AFV Match technology leads to exactly enough airflow volume.

(*Maximum Static Pressure=0.8in.wg)

Easy Maintenance ▼



- Check Point Button
Press this button to check current operational parameters.
- Status and error display
Display shows the error or status codes to indicate the working condition.
- Portable Diagnostic Tool (Optional)
Provides real time diagnostics of a functioning or non-functioning system.

AIR HANDLER WITH REGULAR INVERTER HEAT PUMP

Series			Standard	Standard	Standard	Standard
Indoor unit model			MVC-18HWFN1-M	MVC-24HWFN1-M	MVC-36HWFN1-M	MVC-60HWFN1-M
Outdoor unit model			MOX330U-18HFN1-MR0	MOX430U-24HFN1-MR0	MOD30U-36HFN1-MR0	MOE30U-60HFN1-MR0
Power supply	Rated	V, Ph, Hz	208/230, 1, 60	208/230, 1, 60	208/230, 1, 60	208/230, 1, 60
Cooling	Rated Capacity (range)	Btu/h	18000(5350~18700)	24000(7500~26000)	36000(7700~38900)	57000(4395~60200)
	EER	Btu/w	11.1	11.3	10.4	10.3
	SEER	Btu/w	19	19.4	18	18
Heating at 47°F	Rated Capacity (range)	Btu/h	18000(5600~18700)	26000(5600~30000)	36000(6000~36400)	60000(11400~63100)
	Input power	W	1510	2150	3496	4959
	Rated current	A	6.7	9.8	16.12	20.9
	COP	W/W	3.49	3.54	3.02	3.55
	HSPF4	Btu/w	10.8	11.3	9.1	9.2
	HSPF5	Btu/w	8.8	9.2	7.1	7.6
Heating at 5°F (-15°C)	Capacity	Btu/h	9550	17000	18600	29000
	COP	W/W	1.85	1.75	1.80	1.8
The Rated Input Current of The Power Conversion Equipment		A	1.0	3.0	3.5	5.0
MINIMUM CIRCUIT AMPACITY (Indoor unit)		A	3.0	4.0	4.5	7.0
MAX. FUSE (Indoor unit)		A	15.0	15.0	15.0	15.0
Indoor air flow (Hi/Mi/Lo)		m3/h	980/900/830	1290/1180/1070	1840/1650/1470	2690/2310/1930
Indoor air flow (Hi/Mi/Lo)		CFM	576.47/529.41/488.24	758.82/694.12/629.41	1082.35/970.59/864.71	1582.35/1358.82/1135.29
Indoor noise level (Hi/Mi/Lo)		dB(A)	36/34/32	43/40.5/35	46.8/44/41.3	52.5/49/44
Throttle type			EEV for Cooling	EEV for Cooling	EEV for Cooling	EEV for Cooling
Indoor unit	Dimension (WxDxH)	inch	21.02x17.52x45.00	21.02x17.52x45.00	21.02x21.02x49.02	21.02x24.49x52.99
	Packing (WxDxH)	inch	25.20x20.87x50.39	25.20x20.87x50.39	25.20x24.41x54.33	25.20x27.76x58.27
	Net/gross weight	lbs.	105.82/129.41	105.60/127.43	129.19/155.64	162.70/190.70
Refrigerant piping	Liquid side/Gas side	inch	3/8" / 3/4"	3/8" / 3/4"	3/8" / 3/4"	3/8" / 3/4"
Drainage water pipe diameter		inch	3/4	3/4	3/4	3/4
Connection wiring			14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded
Communication protocol between IDU and ODU			RS485+24V	RS485+24V	RS485+24V	RS485+24V

AIR HANDLER WITH HYPER HEAT INVERTER HEAT PUMP
18K, 24K, 30K

Series		18K Hyper Heat	24K Hyper Heat	30K Hyper Heat
Indoor		MVC-18HWFN1-M	MVC-24HWFN1-M	MVC-30HWFN1-M
Outdoor		MOX430U-18HFN1-M	MOD30-24HFN1-MW	MOD30U-30HFN1-MR0(X)
MIN CIRCUIT AMPACITY (Indoor)	A	2.5	4	4.5
MAX.FUSE (Indoor)	A	15	15	15
Power supply (Indoor and Outdoor)	V- Ph-Hz	208/230V,1Ph, 60Hz	208/230V,1Ph, 60Hz	208/230V,1Ph, 60Hz
Power	Voltage range	V	187-253	187-253
Indoor noise level (Hi/Mi/Lo)	dB(A)	34/31/30	39/36/33	42/40.5/36.5
Throttle type		/	EXV	EXV
Indoor unit	Dimension (W*D*H)	mm	534x445x1143	534x445x1143
	Dimension (W*D*H)	inch	21.02x17.52x45.00	21.02x17.52x45.00
	Packing (W*D*H)	mm	675x530x1235	675x530x1235
	Packing (W*D*H)	inch	26.57x20.87x48.62	26.57x20.87x48.62
	Net/Gross weight	kg	48/58.7	47.9/57.8
	Net/Gross weight	lb	105.82/129.41	105.60/127.43
MIN CIRCUIT AMPACITY(Outdoor)	A	16	20.5	23
MAX.FUSE(Outdoor)	A	20	35	35
Outdoor air flow	m3/h	2175	5100	5100
Outdoor air flow	CFM	1279.41	3000	3000
Outdoor noise level	dB(A)	57	62	60.5
Outdoor unit	Dimension(W*D*H)	mm	890x342x673	946x410x810
	Dimension(W*D*H)	inch	35.04x13.46x26.50	37.24x16.14x31.89
	Packing (W*D*H)	mm	995x398x740	1090x500x885
	Packing (W*D*H)	inch	39.17x15.67x29.13	42.91x19.69x34.84
	Net/Gross weight	kg	46.7/49.8	62/66
	Net/Gross weight	lb	102.95/109.79	136.69/145.50
Refrigerant type			R410A	R410A
Refrigerant charge		kg	2.3	2.9
		oz	81.13	102.32
Additional charge per metre		g/m	65	65
Additional charge for each ft		oz/ft	0.69	0.69
Design pressure		PSIG	550/340	550/340
Refrigerant piping	Liquid side/ Gas side	mm	9.52/19	9.52/19
		inch	3/8" / 3/4"	3/8" / 3/4"
	Max. refrigerant pipe length	m	30	50
	Max. refrigerant pipe length	ft	98.42	164.04
	Max. difference in level	m	20	25
	Max. difference in level	ft	65.62	82.02
Thermostat type			Wired Controller	Wired Controller
Connection wiring			14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded
Refrigerant precharge		(ft)	25	25
		(m)	7.5	7.5



AIR HANDLER WITH HYPER HEAT INVERTER HEAT PUMP

36K Single Fan, 36K Dual Fan, 48K, 60K

Series		36K Hyper Heat (Single Fan)	36K Hyper Heat (Dual Fan)	48K Hyper Heat	55K Hyper Heat	
Indoor		MVC-36HWFN1-M	MVC-36HWFN1-M	MVC-48HWFN1-M	MVC-60HWFN1-M	
Outdoor		MOX630-36HFN1-M3X	MOE31U-36HFN1-M	MOE30U-48HFN1-M[X1]	MOE30U-55HFN1-M	
MIN CIRCUIT AMPACITY (Indoor)		A	5.0	5	7.5	9
MAX.FUSE (Indoor)		A	15	15	15	15
Power supply (Indoor and Outdoor)		V- Ph-Hz	208/230V,1Ph, 60Hz	208/230V,1Ph, 60Hz	208/230V,1Ph, 60Hz	208/230V,1Ph, 60Hz
Power supply	Voltage range	V	187-253	187-253	187-253	187-253
	Indoor noise level (Hi/Mi/Lo)	dB(A)	49/44/42	45/43/41	50/47/43.5	51/45.5/41.5
Throttle type		/	EXV	EXV	EXV	EXV
Indoor unit	Dimension (W*D*H)	mm	534x534x1245	534x534x1245	534x534x1245	534x622x1346
	Dimension (W*D*H)	inch	21.02x21.02x49.02	21.02x21.02x49.02	21.02x21.02x49.02	21.02x24.49x52.99
	Packing (W*D*H)	mm	675x620x1335	675x620x1335	675x620x1335	710x680x1435
	Packing (W*D*H)	inch	26.57x24.41x52.56	26.57x24.41x52.56	26.57x24.41x52.56	27.95x26.77x56.50
	Net/Gross weight	kg	58.6/70.6	58.6/70.6	59.2/70.9	73.8/87.5
	Net/Gross weight	lb	129.19/155.64	129.19/155.64	130.51/156.31	162.70/192.90
MIN CIRCUIT AMPACITY(Outdoor)		A	30	30	40	40
MAX.FUSE(Outdoor)		A	35	50	50	50
Outdoor air flow		m ³ /h	5160	7650	7500	7650
Outdoor air flow		CFM	3035.29	4500	4411.76	4500
Outdoor noise level		dB(A)	65	64	64	63.5
Outdoor unit	Dimension(W*D*H)	mm	980x375x975	952x415x1333	952x415x1333	952x415x1333
	Dimension(W*D*H)	inch	38.58x14.76x38.39	37.48x16.34x52.48	37.48x16.34x52.48	37.48x16.34x52.48
	Packing (W*D*H)	mm	1145x500x1080	1095x495x1480	1095x495x1480	1095x495x1480
	Packing (W*D*H)	inch	45.08x19.69x42.52	43.11x19.49x58.27	43.11x19.49x58.27	43.11x19.49x58.27
	Net/Gross weight	kg	92.4/106.4	103/116	99.9/112.9	108.8/123.2
	Net/Gross weight	lb	203.71/234.57	227.07/255.73	220.24/248.90	239.86/271.61
Refrigerant type			R410A	R410A	R410A	R410A
Refrigerant charge		kg	4	4.7	4.8	4.8
		oz	141	165.79	169.31	169.31
Additional charge per metre		g/m	65	65	65	65
Additional charge for each ft		oz/ft	0.69	0.69	0.69	0.69
Design pressure		PSIG	550/340	550/340	550/340	550/340
Refrigerant piping	Liquid side/ Gas side	mm	9.52/19	9.52/19	9.52/19	9.52/22
		inch	3/8" / 3/4"	3/8" / 3/4"	3/8" / 3/4"	3/8" / 7/8"
	Max. refrigerant pipe length	m	65	65	65	65
	Max. refrigerant pipe length	ft	213.25	213.25	213.25	213.25
	Max. difference in level	m	30	30	30	30
	Max. difference in level	ft	98.42	98.42	98.42	98.42
Thermostat type			Wired Controller	Wired Controller	Wired Controller	Wired Controller
Connection wiring			14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded	14AWG*2 Stranded, shielded
Refrigerant precharge		(ft)	25	25	25	25
		(m)	7.5	7.5	7.5	7.5



INVERTER COOLING ONLY OUTDOOR UNIT

INDOOR MODEL			MAC-24HWDN1-MN0	MAC-24HWDN1-MN0	MAC-36HWFN1-M	MAC-60HWDN1-MN0
OUTDOOR MODEL			MOX430U-18CFN1-M	MOD30-24CFN1-MW	MOD30U-36CFN1-M	MOE30U-48CFN1-M-[X2]
Power supply		V, Hz, Ph	208-230V / 1 / 60Hz			
Cooling (Standard conditions)	Capacity (range)	Btu/hr	18000(6000~6200)	24000(10000~29000)	32600(9600~38000)	44000(13000~52000)
	Input	W	1538(250~1900)	2105(380~2800)	2963(580~4245)	4000(540~5400)
	Current	A	6.8(1~9)	9.0(1.8~11.0)	12.88(2.52~18.46)	22(2~22)
	EER	Btu/hr/W	11.7	11.4	11	11
	SEER	Btu/hr/W	16.5	17	15.3	15.9
Cooling at 5 F (-15°C)	Rated capacity	Btu/hr	20000	27000	32600	44000
Cooling at 109 F (43°C)	Rated capacity	Btu/hr	19600	19600	32000	36000
MINIMUM CIRCUIT AMPACITY (Outdoor)		A	15	20.0	29	32
MAX.FUSE(Outdoor)		A	20	30	45	50
Indoor unit	Dimension(W*D*H)	inch	17.52x20.98x17.99	17.52x20.98x17.99	20.98x20.98x23.98	24.49x20.98x27.99
	Packing (W*D*H)	inch	19.88x25.59x19.29	19.88x25.59x19.29	23.43x25.59x25.39	27.17x25.59x29.33
	Net/Gross weight	kg	19.4/23.6	19.4/23.6	30.2/35	39.3/44.6
	Net/Gross weight	lb	42.77/52.03	42.77/52.03	66.58/77.16	86.64/98.33
Outdoor air flow		m ³ /h	2175	5100	3800	7650
Outdoor air flow		CFM	1279.41	3000.00	2235.29	4500.00
Outdoor noise level		dB(A)	57	61.5	62.5	65
Outdoor unit	Dimension(W*D*H)	inch	35.04x13.46x26.50	37.24x16.14x31.89	37.24x16.14x31.89	37.48x16.34x52.48
	Packing (W*D*H)	inch	39.17x15.67x29.13	42.91x19.69x34.84	42.91x19.69x34.84	43.11x19.49x58.27
	Net/Gross weight	kg	38/42	52.8/57.7	66.5/71.6	96.4/110.8
	Net/Gross weight	lb	83.77/92.59	116.40/127.21	146.61/157.85	212.52/244.27
Refrigerant charge		kg	1.55	2.4	3.3	4.45
		oz	55	85	116	157
Additional charge per metre		g/m	65	65	65	65
Additional charge for each ft		oz/ft	0.69	0.69	0.69	0.69
Design pressure		PSIG	550/340	550/340	550/340	550/340
Refrigerant piping	Liquid side/ Gas side	inch	3/8 / 3/4	3/8 / 3/4	3/8 / 3/4	3/8 / 3/4
	Max. refrigerant pipe length	ft	164.04	164.04	213.25	213.25
	Max. difference in level	ft	82.02	82.02	98.42	98.42
Thermostat type			wire control	wire control	wire control	wire control
Room temperature	Indoor(cooling)	°C	16~32	16~32	16~32	17~32
	Outdoor(cooling)	°C	-15~50	-15~50	-15~50	-15~50



Wall Mount Air Handler



- MVBE-18HWFN1-MM3E
- MVBE-24HWFN1-MM3E
- MVBE-30HWFN1-ML3E
- MVBE-36HWFN1-ML3E

Features



- Direct-drive, multi-speed motors allow air volume variation for heating / cooling. - Multi-speed ECM motor – Multi-speed PSC motor.



- Thermoplastic drain pan with bottom primary and secondary drain connections.



- Built-in filter rack.



- Wall-hanging bracket provided.



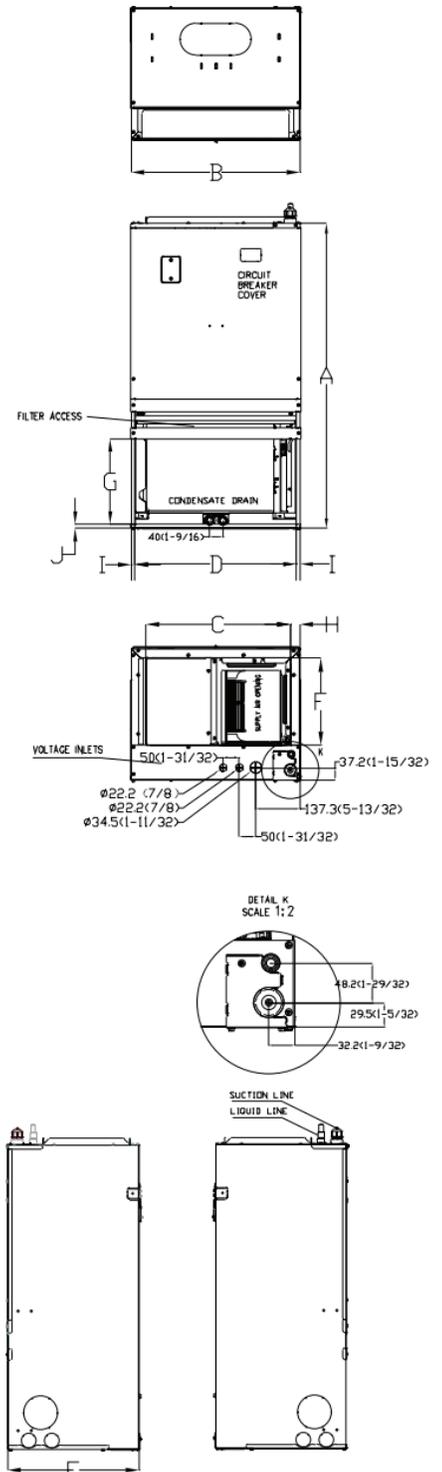
- Front or bottom return available.



- Optional heating elements of 5kW, 8kW, and 10kW.



- All aluminum coil.





Easy-to-Maintain Design

Control Box

The electric control box is fixed by only two screws and can be easily pulled out.

Fan Motor

Disassemble the top cover, then easily take out the fan and motor assembly without the need to disassemble the evaporator.



Slide-Out Design

One action to push in or take out the filter.

Easy-to-Access Design

Just remove 2 screws for access to the error code display.



Full Front Access

No screws on the side.

Slide-Track Design

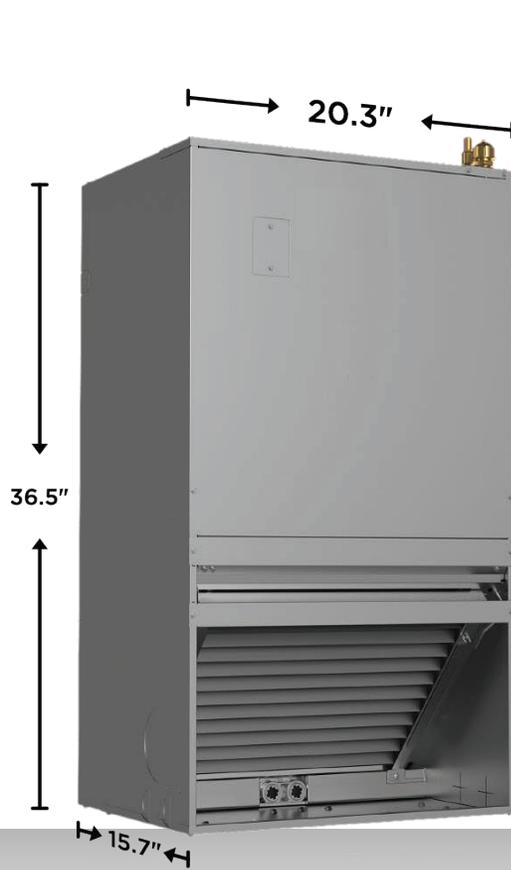
There are no side screws, so the evaporator coil can be easily pulled out through the slide track from the front side.



Aluminum Evaporator Coil

Compact-Size Wall-Mounted AHU

Smoothly Fits into Any Existing Installation Space



18k/24k Model



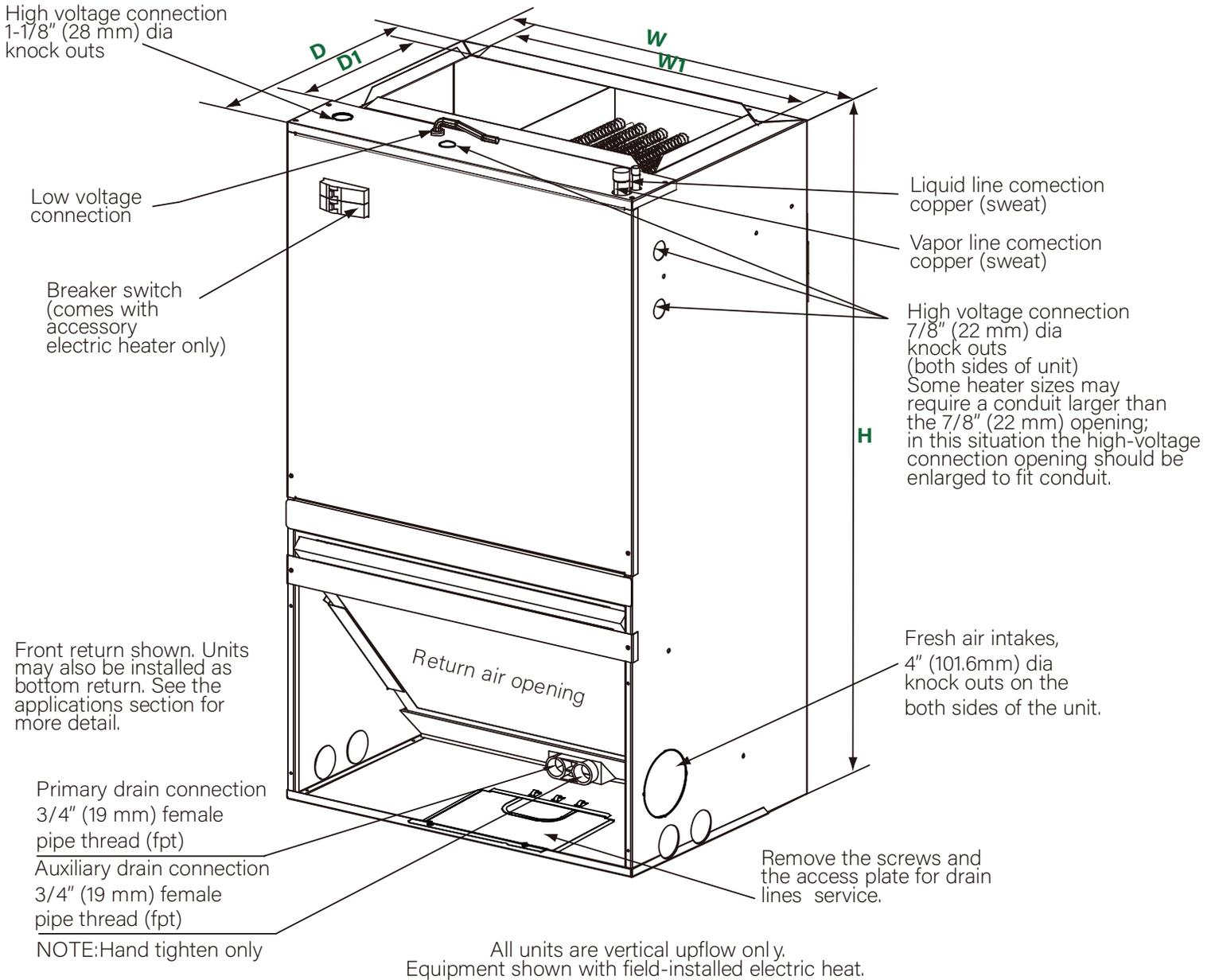
30k/36k Model

Smooth Fit

Easy Replacement



Dimensions



Model Size	Dimensions- In.					Unit Weight / Shipping Weight Lbs.
	Unit Height H	Unit Width W	Unit Width W1	Unit Depth D	Unit Depth D1	
18K/24K	36-1/2	20-1/2	17-2/5	15	9-1/2	79/ 95
30K/36K	39-1/2	22	18-4/5	19	9-1/2	97/ 119

Core Parameters

Up to 0.8" static pressure, one of the highest in the industry

Extreme Heat

Model	Cool Capacity	EER 2	SEER 2	Heat Capacity	HSPF2-IV	5F Heat	5F COP	CVP
18K	18000	/	/	/	/	/	/	/
24K	24000	11.7	175	26000	10.5	24500	2.0	94.23
30K	30000	/	/	/	/	/	/	/
36K	36000	10	175	38000	9	33000	1.8	86.84

Core Parameters

Up to 0.8" static pressure, one of the highest in the industry

Model	Air Flow Rate (CFM) Speed	High Static Pressure (in.w.c.)				
		0"	0.2"	0.3"	0.5"	0.8"
18K	Turbo	621	621	621	621	621
	High	580	580	580	580	580
	Med-High	533	533	533	533	533
	Low	491	491	491	491	491
24K	Turbo	828	828	828	828	828
	High	763	763	763	763	763
	Med-Low	698	698	698	698	698
	Low	633	633	633	633	633
30K	Turbo	1095	1095	1095	1095	1095
	High	899	899	899	899	899
	Med-Low	811	811	811	811	811
	Low	716	716	716	716	716
36K	Turbo	1195	1195	1195	1195	1195
	High	1089	1089	1089	1089	1089
	Med-Low	976	976	976	976	976
	Low	870	870	870	870	870

Airflow Data

Model #	BLOW ER SPEEDS	EXTERNAL STATIC PRESSURE (in.w.c.)									
		0	0.1	0.18	0.2	0.3	0.4	0.5	0.6	0.7	0.8
MVBE-18HWFN1-MM3E	Tap(5)	913	881	848	848	818	792	763	731	691	650
	Tap(4)	825	787	756	753	717	682	650	617	580	540
	Tap(3)	737	700	666	663	630	589	550	511	474	436
	Tap(2)-Factory	675	632	598	596	555	521	480	440	399	366
	Tap(1)	590	548	512	499	455	430	368	338	309	263
MVBE-24HWFN1-MM3E	Tap(5)	913	881	848	848	818	792	763	731	691	650
	Tap(4)-Factory	825	787	756	753	717	682	650	617	580	540
	Tap(3)	737	700	666	663	630	589	550	511	474	436
	Tap(2)	675	632	598	596	555	521	480	440	399	366
	Tap(1)	590	548	512	499	455	430	368	338	309	263
MVBE-30HWFN1-ML3E	Tap(5)	1362	1325	1280	1266	1238	1197	1159	1119	1080	1040
	Tap(4)	1282	1242	1195	1176	1151	1111	1071	1028	975	936
	Tap(3)	1267	1225	1178	1143	1120	1078	1036	993	942	897
	Tap(2)-Factory	1157	1111	1061	1052	1016	971	929	884	842	802
	Tap(1)	1077	1028	978	965	932	886	850	804	768	732
MVBE-36HWFN1-ML3E	Tap(5)	1362	1325	1280	1266	1238	1197	1159	1119	1080	1040
	Tap(4)-Factory	1282	1242	1195	1176	1151	1111	1071	1028	975	936
	Tap(3)	1267	1225	1178	1143	1120	1078	1036	993	942	897
	Tap(2)	1157	1111	1061	1052	1016	971	929	884	842	802
	Tap(1)	1077	1028	978	965	932	886	850	804	768	732

--- Shaded boxes represent airflow outside the required 300-450 cfm/ton.

Airflow Data

Filter Sizes	
Unit Size	Filter Size In.
18K, 24K	16x20x1
30K, 36K	20x20x1

Electric Heat Module Compatibility

Model No.	Capacity	Compatible Model No.				Power Supply
		18K	24K	30K	36K	
EAH-03C(UL)	3KW heater	✓	✓	✓	✓	208-230V
EAH-05C(UL)	5KW heater	✓	✓	✓	✓	208-230V
EAH-08C(UL)	8KW heater	✓	✓	✓	✓	208-230V
EAH-10C(UL)	10KW heater	✓	✓	✓	✓	208-230V

Specifications

Model	MVBE-18HWFN1-MM3E	MVBE-24HWFN1-MM3E	MVBE-30HWFN1-ML3E	MVBE-36HWFN1-ML3E
NOMINAL CAPACITY				
Cooling (BTU/h)	18,000	24,000	30,000	36,000
External Static Pressure(in.w.c)	0	0.8	0.8	0.8
ELECTRICAL DATA				
Voltage / Phase (60 Hz)	208/230 / 1	208/230/1	208/230/1	208/230/1
Min. / Max. Voltage	187/253	187/253	187/253	187/253
Min. Circuit Amps	24	24	3.4	3.4
Max. Overcurrent Protection	15	15	15	15
FAN MOTOR				
Motor Type	ECM	ECM	ECM	ECM
Capacitor (uF)	\	\	\	\
Horsepower (HP)	1/3	1/3	1/2	1/2
Rated RPM	1050	1050	1050	1050
Full Load Amps (FLA)	1.9	1.9	2.6	2.6
FAN BLOWER				
Material	Metal	Metal	Metal	Metal
Type	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Diameter(in.)	10-3/4	10-3/4	10-3/4	10-3/4
Height(in.)	6	6	8	8
EVAPORATOR COIL				
Type	Tube & Fin	Tube & Fin	Tube & Fin	Tube & Fin
Tube Material	Aluminum	Aluminum	Aluminum	Aluminum
Tube Size(in.)	9/32	9/32	9/32	9/32
SOUND POWER (dB)				
	50	54	54	54
REFRIGERANT CONNECTION SIZE				
Liquid Line Size (O.D.)	3/8	3/8	3/8	3/8
Suction Line Size (O.D.)	3/4	3/4	3/4	3/4



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